Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of Claims

- 1. (Currently amended) A device comprising:
- a cantilevered head assembly including a cantilevered body and head comprising a transducer; and
- a flow control device to provide blowing or suction from a blower assembly or

 vacuum assembly proximate to a selected one of an upstream leading edge

 or a downstream trailing edge of the cantilevered head assembly.
- 2. (Currently amended) The device of claim 1 wherein the cantilevered head assembly includes a leading edge and a the trailing edge forming form an upstream region proximate to the leading edge and a downstream region proximate to the trailing edge and the flow control device includes comprises a nozzle coupleable to a pressure source or blower to supply pressure proximate to the downstream region of the cantilevered bead assembly.
- 3. (Currently amended) The device of claim 1 including further comprising a plurality of cantilevered head assemblies coupled to an actuator having a head stack height, and wherein and the flow control device includes comprises a nozzle having an elongated outlet having a dimension substantially corresponding to the head stack height.

- 4. (Currently amended) The device of claim 1 wherein the flow control device comprises 2 and including a vacuum assembly to provide the suction proximate to the an upstream region of the cantilevered head assembly adjacent the upstream leading edge.
- 5. (Currenty amended) The device of claim 1 wherein the eantilevered head assembly includes a leading edge and a the trailing edge forming form an upstream region proximate to the leading edge and a downstream region proximate to the trailing edge and the flow control device includes comprises the a vacuum assembly proximate to the upstream region of the cantilevered head assembly.
- 6. (Currently amended) The device of claim 1 wherein the head of the cantilevered head assembly includes transducer comprises one of a servo head, a write head, a read head or a read/writer head.
 - 7. (Original) The device of claim 1 and further comprising:
 - a flow sensor coupled to a controller operably coupled to the flow control device to provide flow feedback to control operation of the flow control device.

Claims 8-9 (Cancelled).

10. (Currently amended) A serve writer An apparatus comprising:

- a cantilevered head assembly including comprising a servo head transducer

 configured to write a servo pattern or information on a disc or discs

 supported on a spindle hub transduce data with a storage medium; and

 a flow control device to provide pressure or suction to a selected one of an upstream

 leading edge or a downstream trailing edge of the cantilevered assembly

 proximate to a flow field of the disc or discs.
- 11. (Currently amended) The servo writer apparatus of claim 10 wherein the flow control device includes comprises a blower nozzle coupleable to a pressure source or blower to supply pressure.
- 12. (Currently amended) The serve writer apparatus of claim 10 11 and further including wherein the flow control device comprises a vacuum assembly to provide said suction a vacuum proximate to the flow field.

Claim 13 (Cancelled).

14. (Currently amended) The servo writer apparatus of claim 10 wherein the medium is characterized as a storage disc supported by a spindle hub is coupled to a spindle block to removably support a plurality of discs in a vertical position relative to a base or platform of the servo writer apparatus and the servo writer apparatus includes a plurality of cantilevered head assemblies to record servo information or patterns on the plurality of discs.

- 16. (Currently amended) The servo writer apparatus of claim 10 further 11 and comprising a shroud proximate to a downstream region of the cantilevered head assembly, and wherein the flow control device comprises a and the blower nozzle is orientated to provide pressure through at least one passageway of the shroud.
- apparatus is characterized as a servo writer configured to write servo data to the storage medium wherein the spindle hub is coupled to a spindle block and the cantilevered head assembly is coupled to a servo block and the spindle block and the servo block are operable between a retracted position to load and unload disc or discs and a merged position to encode servo information.
- 18. (Currently amended) The serve writer apparatus of claim 10 and further comprising a flow sensor to provide flow feedback for the flow control device.

- 19. (Currently amended) The serve writer apparatus of claim 10 13 wherein the vacuum assembly flow control device provides said suction through a passage in an air stripper.
 - 20. (Currently amended) A method comprising steps of:
 - rotating a disc or data storage media to provide establishing a fluidic flow path
 across a cantilevered head assembly from an upstream leading edge to a
 downstream trailing edge thereof; and
 - supplying at least a selected one of blowing pressure from a blower assembly or suction pressure or vacuum pressure from a vacuum assembly proximate to the cantilevered head assembly to a selected one of said upstream leading edge or said downstream trailing edge.
 - 21. (Currently amended) The method of claim 20 and further comprising the step of:

 writing serve information or a serve pattern to the dise or using the cantilevered

 assembly to transduce data with a data storage medium during the supplying

 step media.
- 22. (Currently amended) The method of claim 20 wherein the supplying step comprises and further comprising the step of:
 - supplying the vacuum said suction pressure from the a vacuum assembly proximate to an upstream region of the cantilevered head assembly or

the <u>blowing</u> pressure from the <u>a</u> blower assembly proximate to a downstream region of the cantilevered head assembly.

- 23. (Currently amended) The method of claim 20 wherein the supplying step is carried out by a flow control device, and wherein the method further comprises a step of and further comprising the step of adjusting a pressure parameters parameter of the flow control device blower assembly or the vacuum assembly based upon feedback from a flow sensor.
- 24. (Currently amended) The method of claim 20 wherein the establishing step comprises rotating a storage medium adjacent the cantilevered assembly to establish said fluidic flow path. 21 and further comprising the step of
 - loading the disc or data storage media on a spindle hub prior to rotating the disc or data storage media and unloading the disc or data storage media after writing serve information to the disc.
- 25. (Currently amended) The method of claim 20 wherein the cantilevered assembly of the establishing step comprises a servo head configured to write servo data to a disc. 21 and comprising an air dam and a stripper and comprising the step of:
 - retracting the air dam and the stripper to load and unload the disc or data storage

 media and closing the air dam and the stripper to write serve information or
 patterns to the disc or data storage media.

Claims 26-27 (Cancelled).